FIG. 1

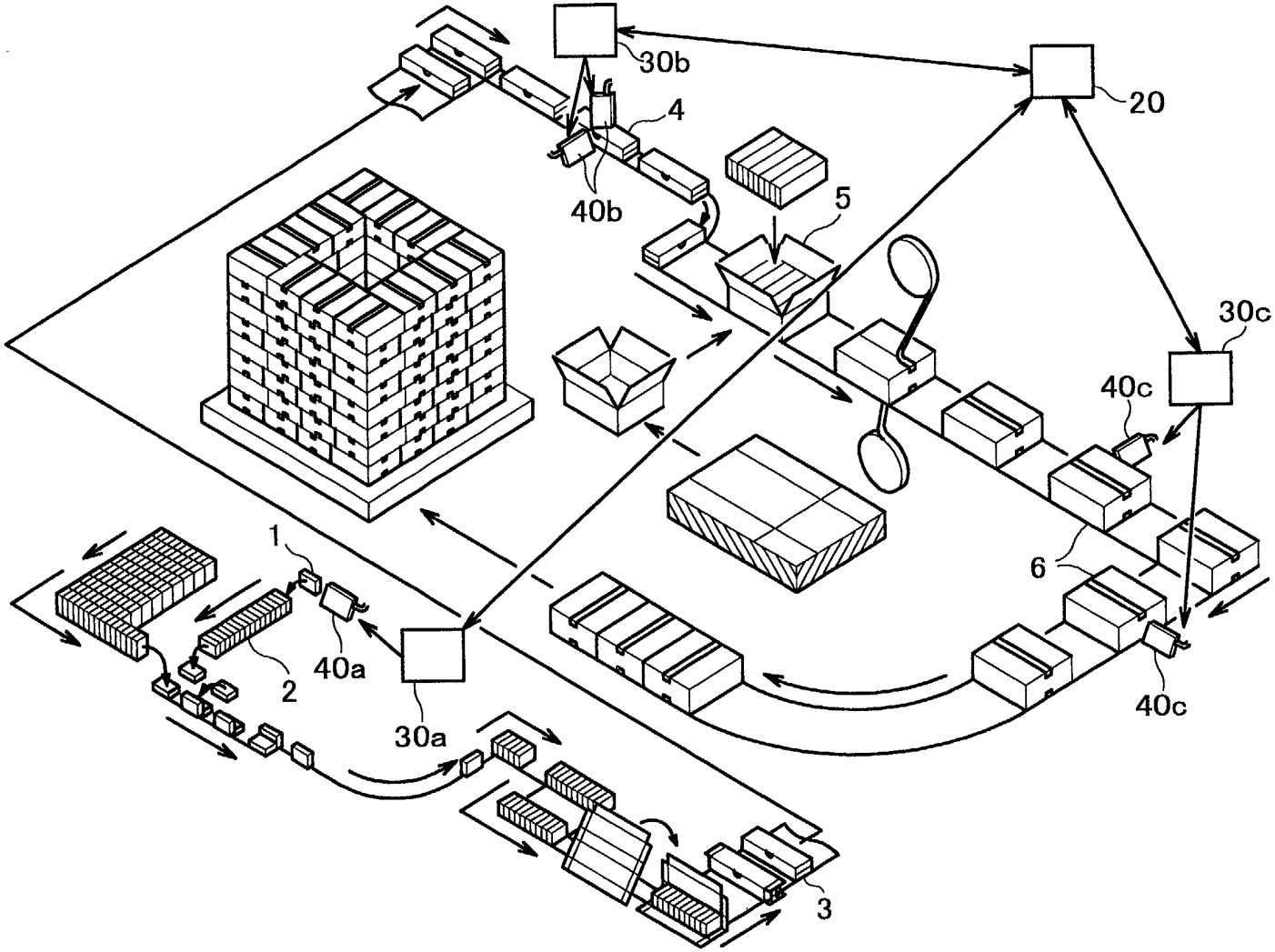


FIG.2

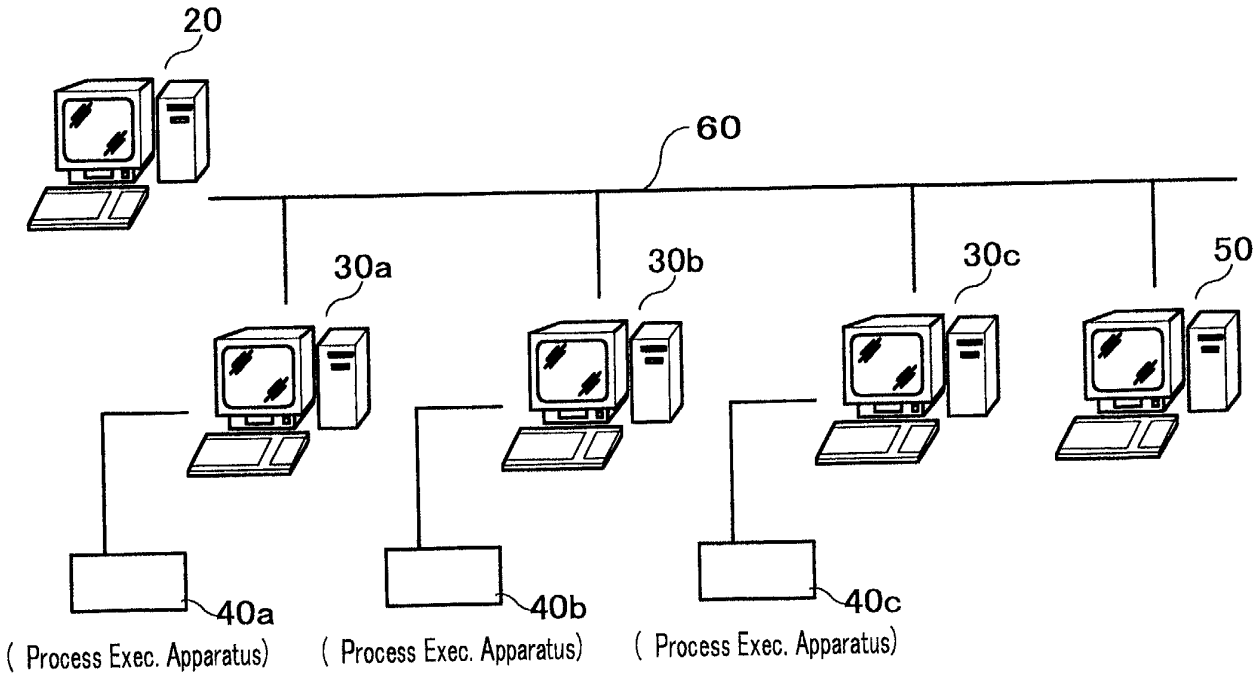

20
60
30a
30b
30c
50
40a
40b
40c
(Process Exec. Apparatus)
(Process Exec. Apparatus)
(Process Exec. Apparatus)

FIG.3

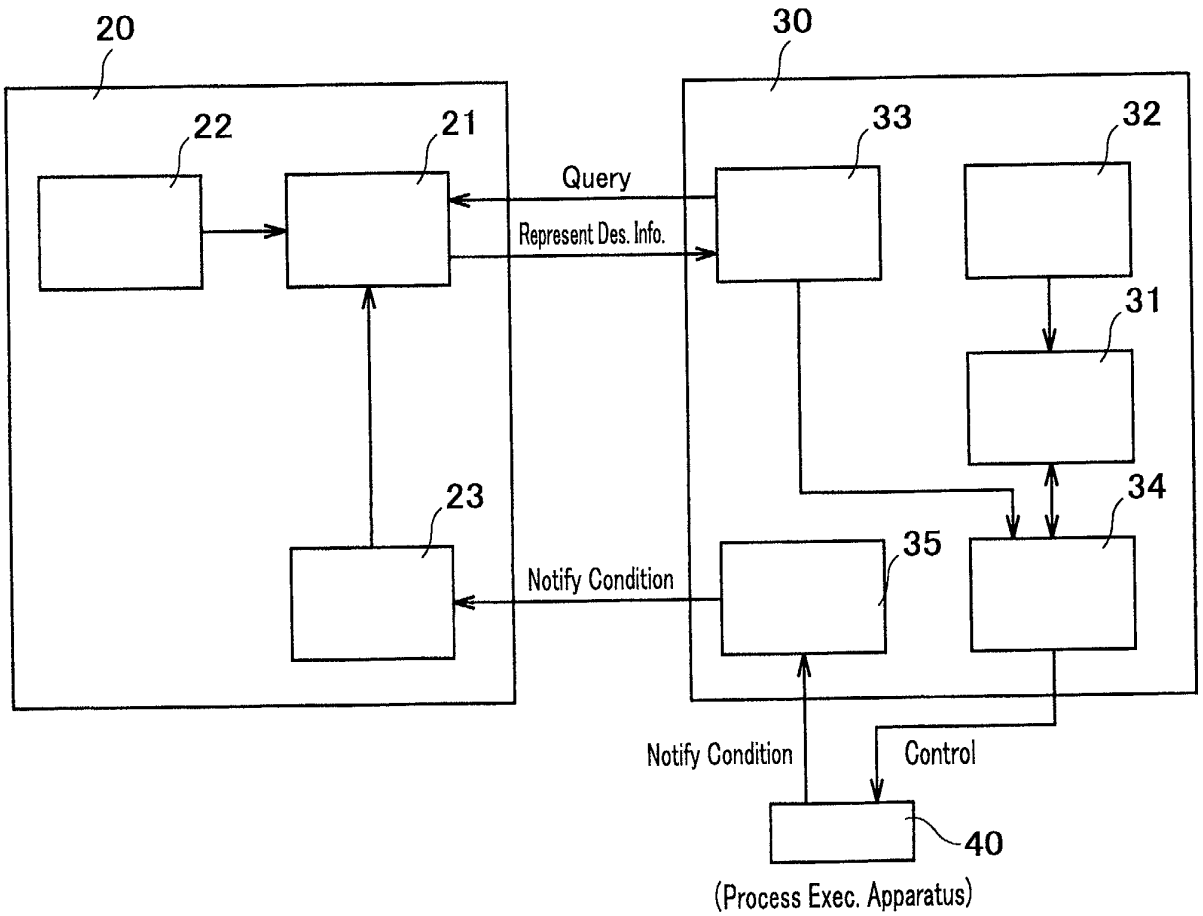

20
30
22
21
33
32
Query
Represent Des. Info.
31
23
34
35
Notify Condition
Notify Condition
Control
40
(Process Exec. Apparatus)

FIG.4

Product No.	Lot No.	Number Of Product	Destination
A	xxxxx	2000	Tokyo
B	xxxxx	1500	Tokyo
B	xxxxx	3000	Osaka
-	- - -	- - -	- - -
-	- - -	- - -	- - -
-	- - -	- - -	- - -

FIG.5

[Designating Information]

Product No. A

Lot No. XXXXX

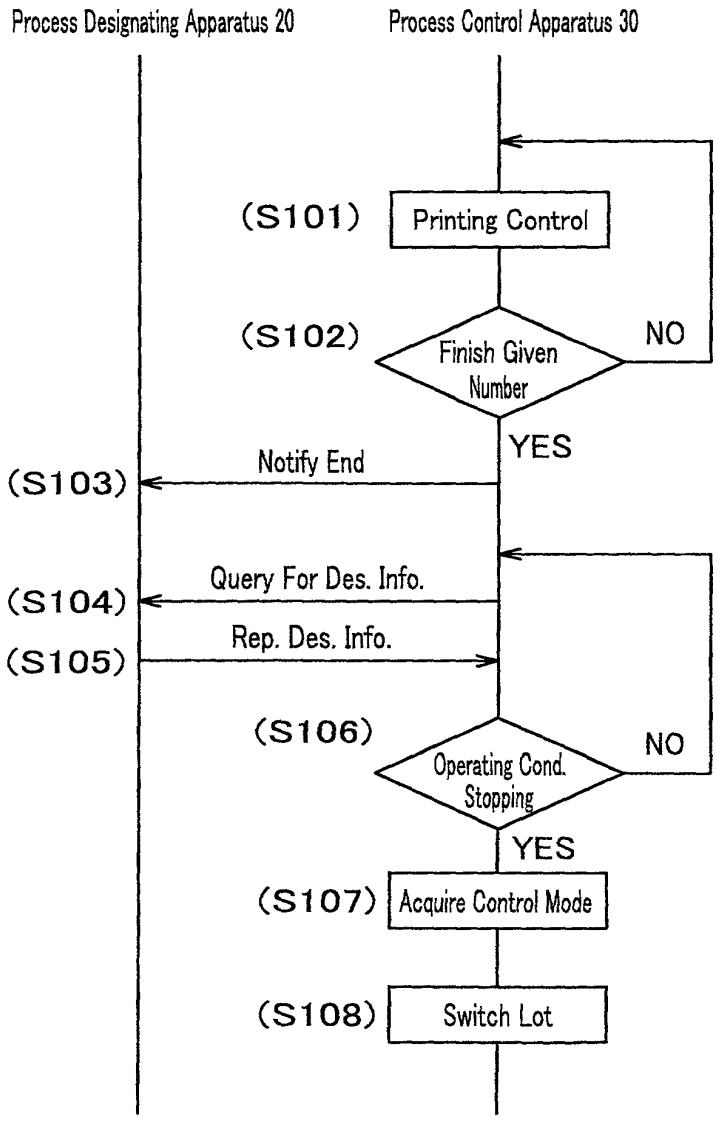
Number Of Product 1000

Condition Stopping

FIG.6

Product No.	Printing Pattern	Printing Position	Size	Color	
A	OOO	X10,Y10	20	Black	Control Mode a
B	ΔΔΔ	X20,Y10	18	Red	Control Mode b
C	XXX	X50,Y60	32	Red	Control Mode c
-	-	-	-	-	
-	-	-	-	-	

FIG.7


Process Designating Apparatus 20
Process Control Apparatus 30
(S101)
Printing Control
(S102)
Finish Given Number
NO
YES
(S103)
Notify End
(S104)
Query For Des. Info.
(S105)
Rep. Des. Info.
(S106)
Operating Cond. Stopping
NO
YES
(S107)
Acquire Control Mode
(S108)
Switch Lot